



Sales Bulletin

Date: January 16, 2012

Introducing New C-3 Carbide AM200[®] Coated I6149 (Metric) AccuPort 432[®] Inserts

AMEC is pleased to announce the introduction of the I6149 (Metric) style AccuPort 432 Port Contour Inserts made from C-3 carbide with AM200 coating. These inserts have the same geometry as the C-5 carbide TiAlN coated AccuPort 432 Port Contour Insert allowing users to produce the finished port form in one step. The I6149 style C-3 carbide AM200 coated inserts will be stocked in both ridged and non-ridged configurations.

The addition of the I6149 AccuPort 432 Port Contour Insert in C-3 with AM200 coating will allow increased tool life in gray cast iron manifold applications. The high wear resistance of C-3 carbide and AM200 coating allows for increases in life of up to 50% over standard C-5 TiAlN inserts.

Item number information:

Insert Item Number (Ridged)	Insert Item Number (Non-Ridged)
I6149-04R-C3H	I6149-04-C3H
I6149-06R-C3H	I6149-06-C3H
I6149-12R-C3H	I6149-12-C3H
I6149-14R-C3H	I6149-14-C3H
I6149-16R-C3H	I6149-16-C3H
I6149-20R-C3H	I6149-20-C3H
I6149-24R-C3H	I6149-24-C3H
I6149-32R-C3H	I6149-32-C3H

These items will be added to the ADP catalog and pricelist, which will be available for PDF download from our website, www.alliedmachine.com, on January 30, 2012.

Allied Machine & Engineering Corp.

Robert Brown
Product Manager

