

Ø	Metric		Metric Fine	
	Pitch	Drill Size (mm)	Pitch	Drill Size (mm)
M2	0.4	1.65	–	–
M2.5	0.45	2.10	–	–
M3	0.5	2.60	–	–
M3.5	0.6	3.00	–	–
M4	0.7	3.40	–	–
M5	0.8	4.30	–	–
M6	1	5.10	–	–
M7	1	6.10	–	–
M8	1.25	6.90	1	7.10
M10	1.5	8.70	1.25	8.90
M12	1.75	10.50	1.25	10.90
M14	–	–	1.5	12.60
M16	2	14.30	1.5	14.60
M18	–	–	1.5	16.60
M20	–	–	1.5	18.60