

porting **SOLUTIONS**

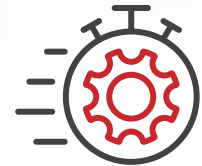
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AccuPORT 432[®]

Hydraulic Port Contour Cutters



Tight tolerance ports
drilled from solid.



Replaceable inserts
eliminate the need for
constant regrinds.



High quality for *consistent*
and *predictable* production.



**ALLIED MACHINE
& ENGINEERING**

Allied Machine offers a wide range of drilling, boring, reaming, burnishing, and threading tools to lower your **cost per hole**.



AccuPort 432® ONE TOOL. FOUR OPERATIONS.

- Port Size: 4 to 32.
- Allows for increased performance and shorter cycle times by combining multiple operations into one tool.
- Available in four industry specifications:
 - Imperial SAE J1926.
 - Metric ISO 6149-1:2006.
 - Military SAE AS5202.
 - John Deere JDS-G173.1.
- Custom ports available as special solutions.



Port Specification		Forms
Imperial SAE J-1926 ISO 11926-1 MS-16142		
Metric ISO 6149-1:2006 SAE J-2244/1		 ID Ridge
Military SAE AS5202		
John Deere® JDS-G173.1		Adheres to John Deere port standards.



PORT KITS

- ▶ One AccuPort 432® body.
- ▶ Two T-A® inserts & two port contour inserts.
- ▶ One AccuThread® 856 solid carbide thread mill.

Allied Machine offers expert engineering support. Whether you need a quote, a test, or an application solution, a highly skilled and trained engineer is standing by, ready to help.
www.alliedmachine.com/contactus

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