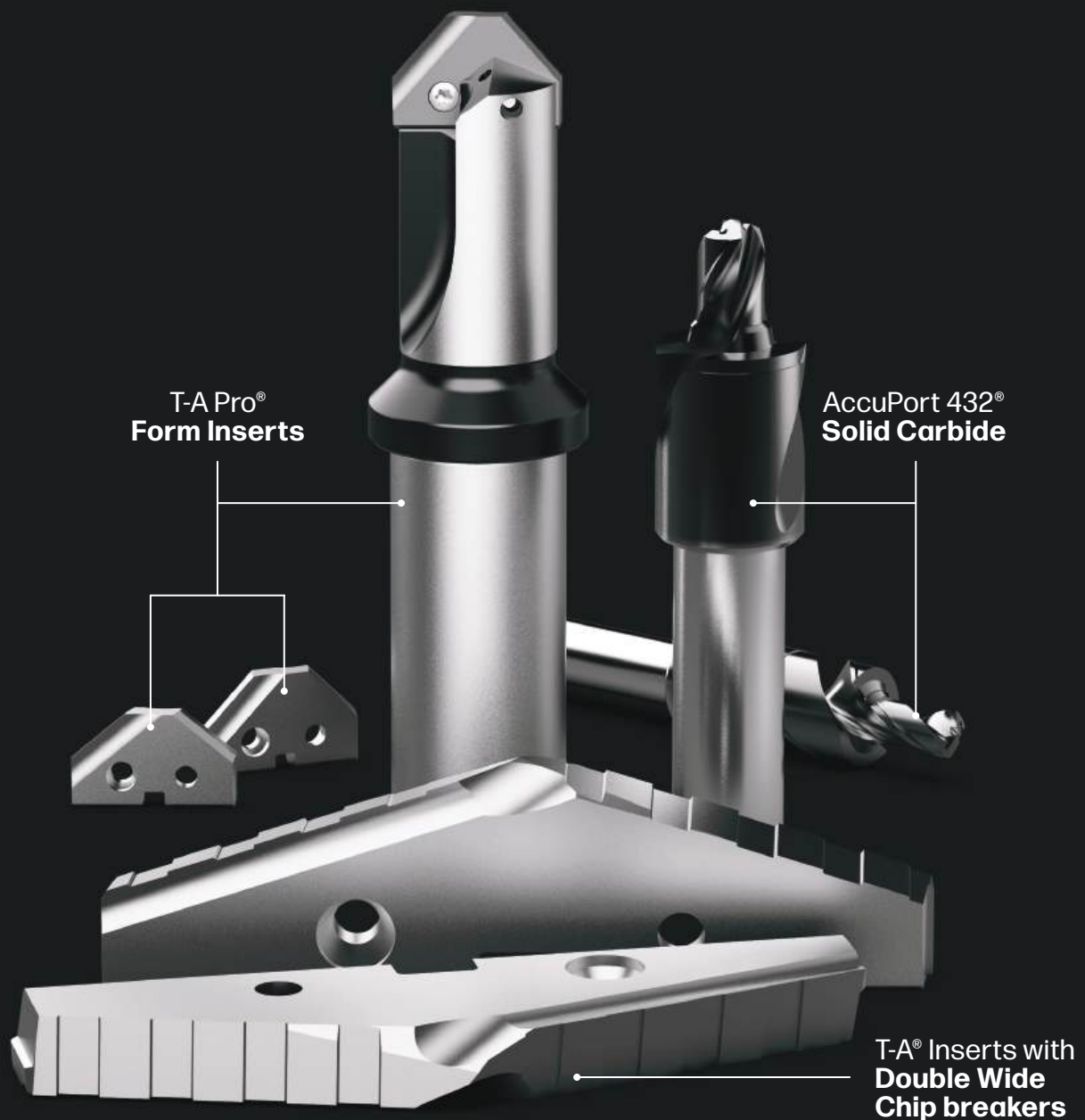


HOLEMAKING

NEW SOLUTIONS | EXPANDED CAPABILITY

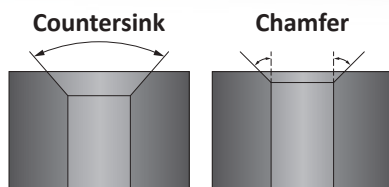
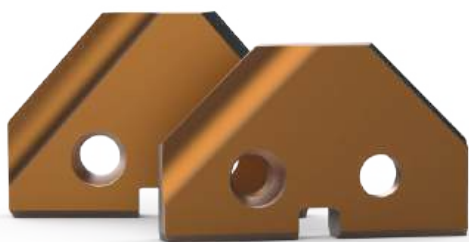


Designed with confidence *for whatever comes next.*



**ALLIED MACHINE
& ENGINEERING**

www.alliedmachine.com



T-A Pro® *Form Inserts*

- ▶ Create accurate 82°, 90°, and 100° chamfers and countersinks.
- ▶ Available in carbide and cobalt for a range of fabrication and production applications.
- ▶ Expand T-A Pro® capability with standardized form insert options across a broad diameter range.

AccuPort 432® *Solid Carbide*

- ▶ Add porting capability in smaller diameters with #2, #3, and #4 tube sizes for J1926, AS5202, and ISO6149.
- ▶ Direct coolant to the cutting edge for efficient, consistent porting.
- ▶ Universal geometry supports a wide range of materials with custom coating and geometry options available.



T-A® Inserts with *Double Wide Chip Breakers*

- ▶ 62.38 mm - 152.40 mm (2.4560" - 6.0000").
- ▶ Stocked sizes starting at 110.00 mm (4.3307").
- ▶ Improve chip control in challenging applications.
- ▶ Reduce power consumption and help manage heat during machining.

Allied Machine offers expert engineering support. Whether you need a quote, a test, or an application solution, a highly skilled and trained engineer is standing by, ready to help.
www.alliedmachine.com/contactus

08.2026 | Literature Order Number: NPFL-26

Copyright © 2026 Allied Machine and Engineering Corp. – All rights reserved.

All trademarks designated with the ® symbol are registered in the United States and other countries.



ALLIED MACHINE
& ENGINEERING

WOHLHAUPTER®

Holemaking Solutions for Today's Manufacturing