

Bushings: EcoCut

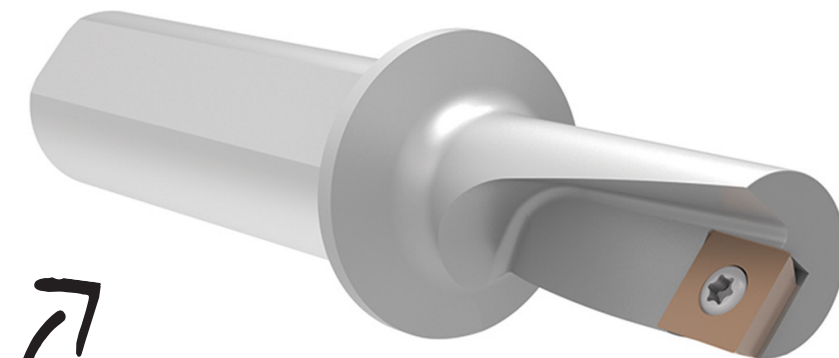
The customer machines bushings made from 17-4 stainless steel using a Miyano lathe with 150 PSI through tool coolant.

Looking for performance improvements, the customer needed a multiple operation tool that could reduce the cycle time.

The **EcoCut** tooling successfully reduced the cycle time.



Product: EcoCut Objectives: Decrease cycle time Industry: Aerospace Part: Bushings Material: 17-4 Stainless steel	Measure	Competitor	EcoCut
	Cycle Time	1 min 2 sec	55 sec
	Cost Per Hole	\$2.11	\$1.40



11.5% cycle time decrease

The EcoCut provided:

✓ Decreased cycle time

✓ Decreased cost per hole

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